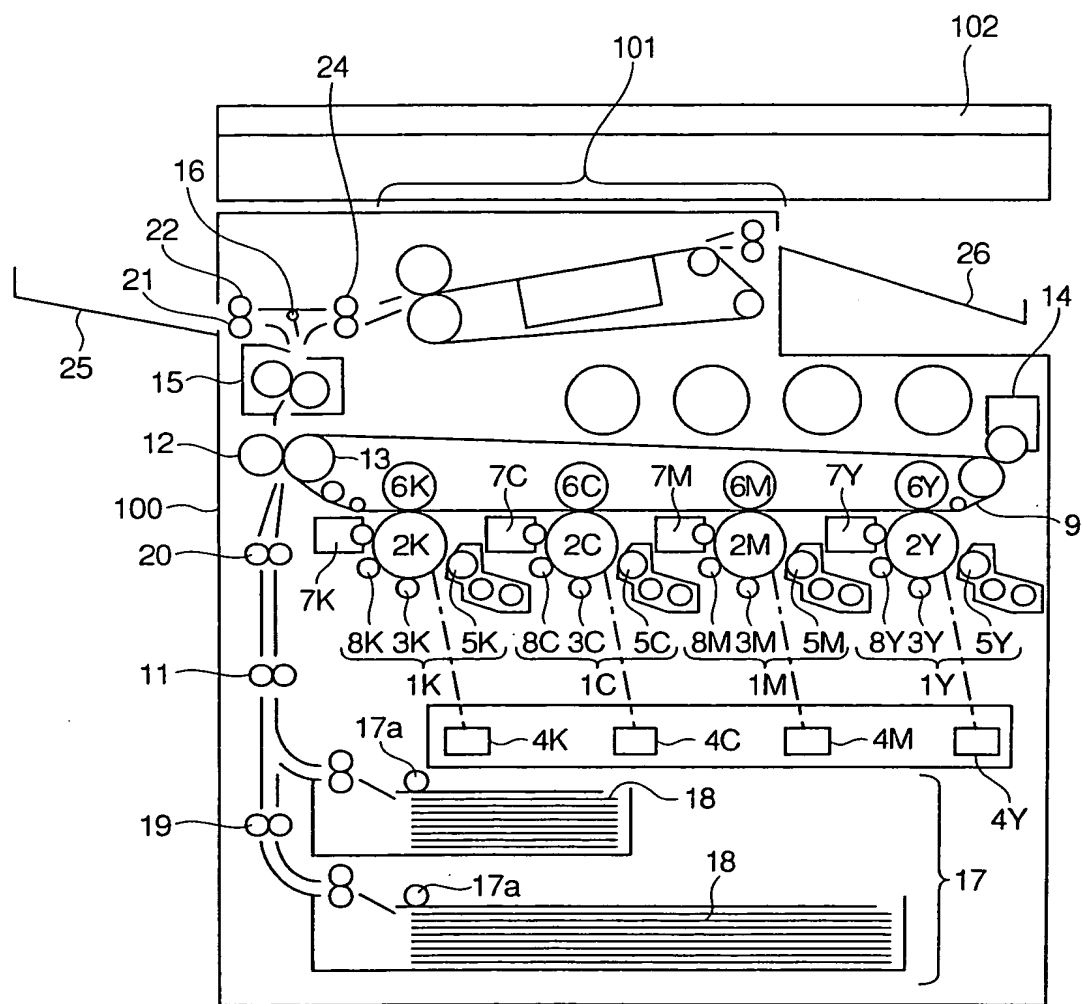
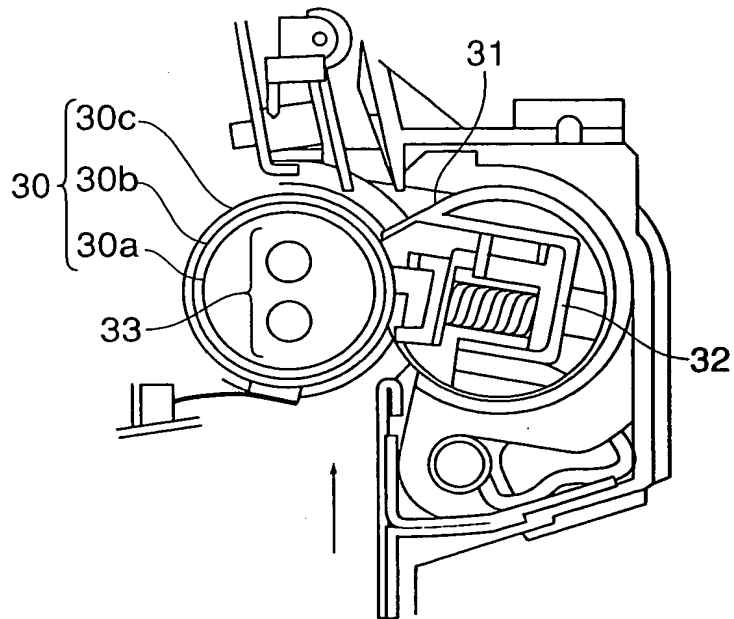


*Fig. 1*



*Fig. 2*



*Fig. 3*

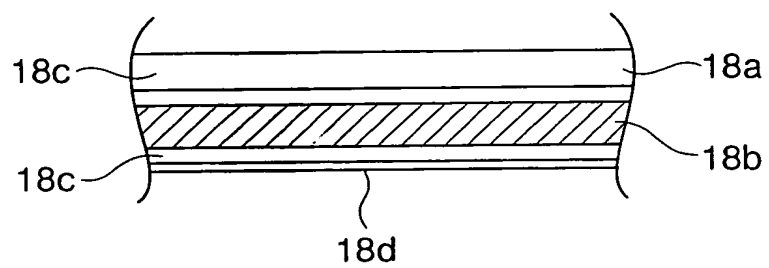
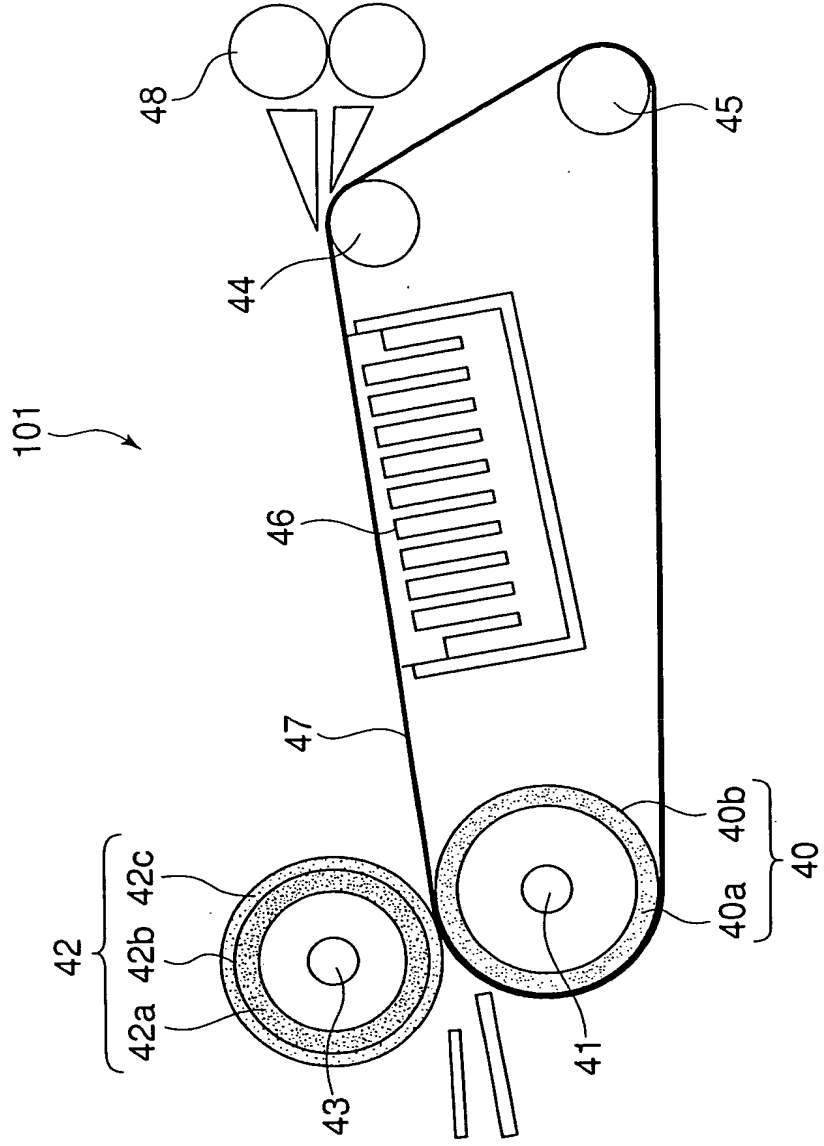
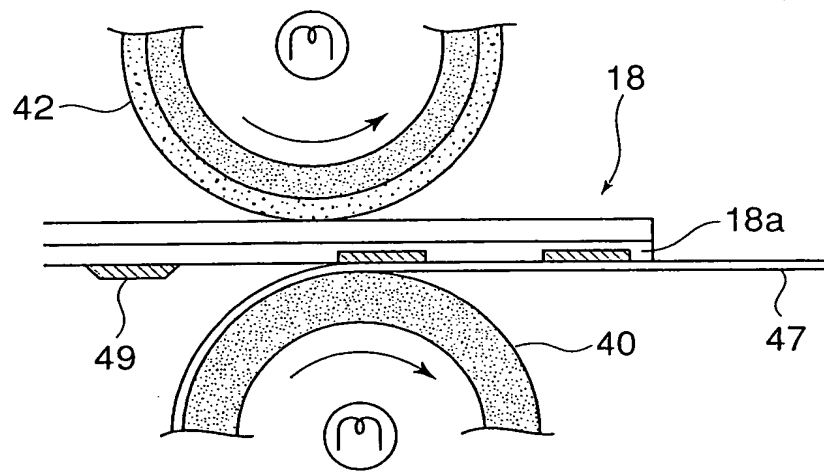


Fig. 4

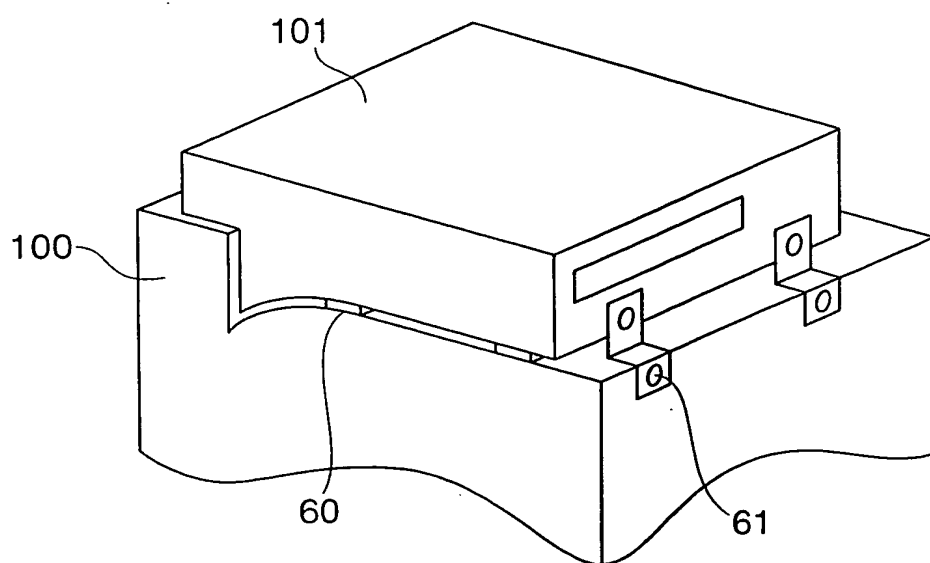


*Fig. 5*





*Fig. 7*



*Fig. 8*

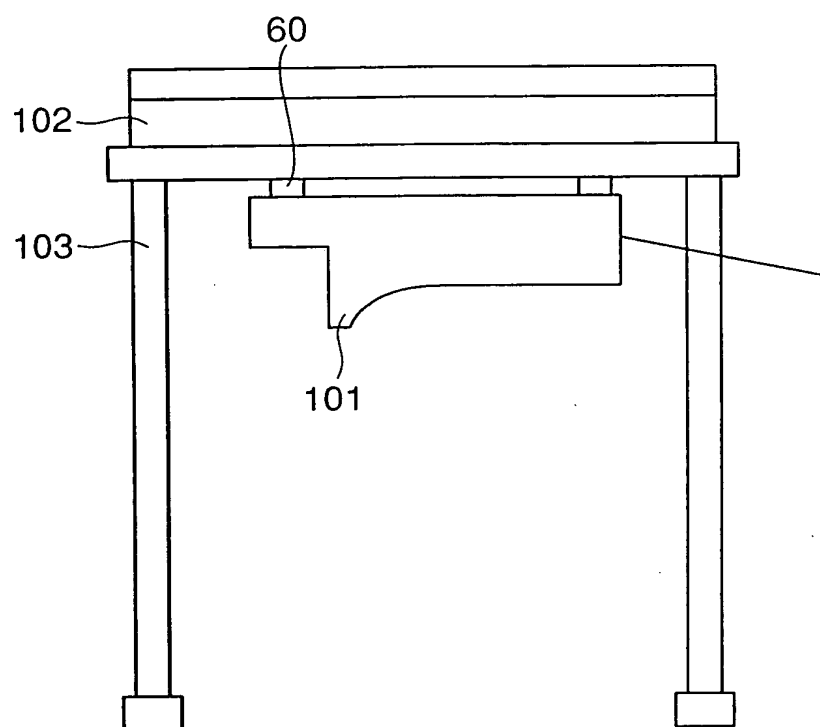




Fig. 9

CASE OF PRESSURE OF 1.5 MPa/NIP TIME OF 0.1 SEC.

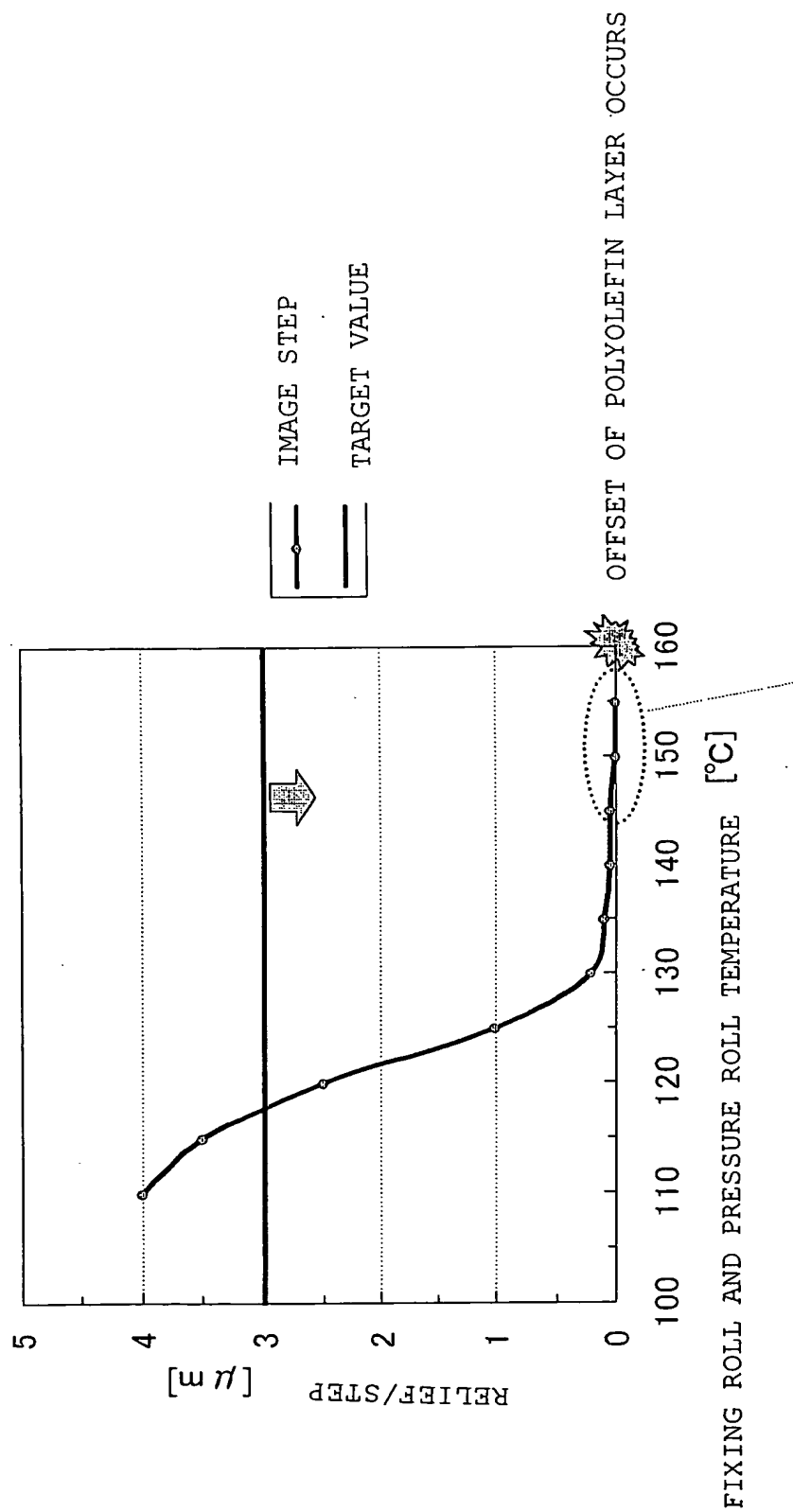


Fig. 10

CASE OF PRESSURE OF 1.5 MPa/NIP TIME OF 0.3 SEC.

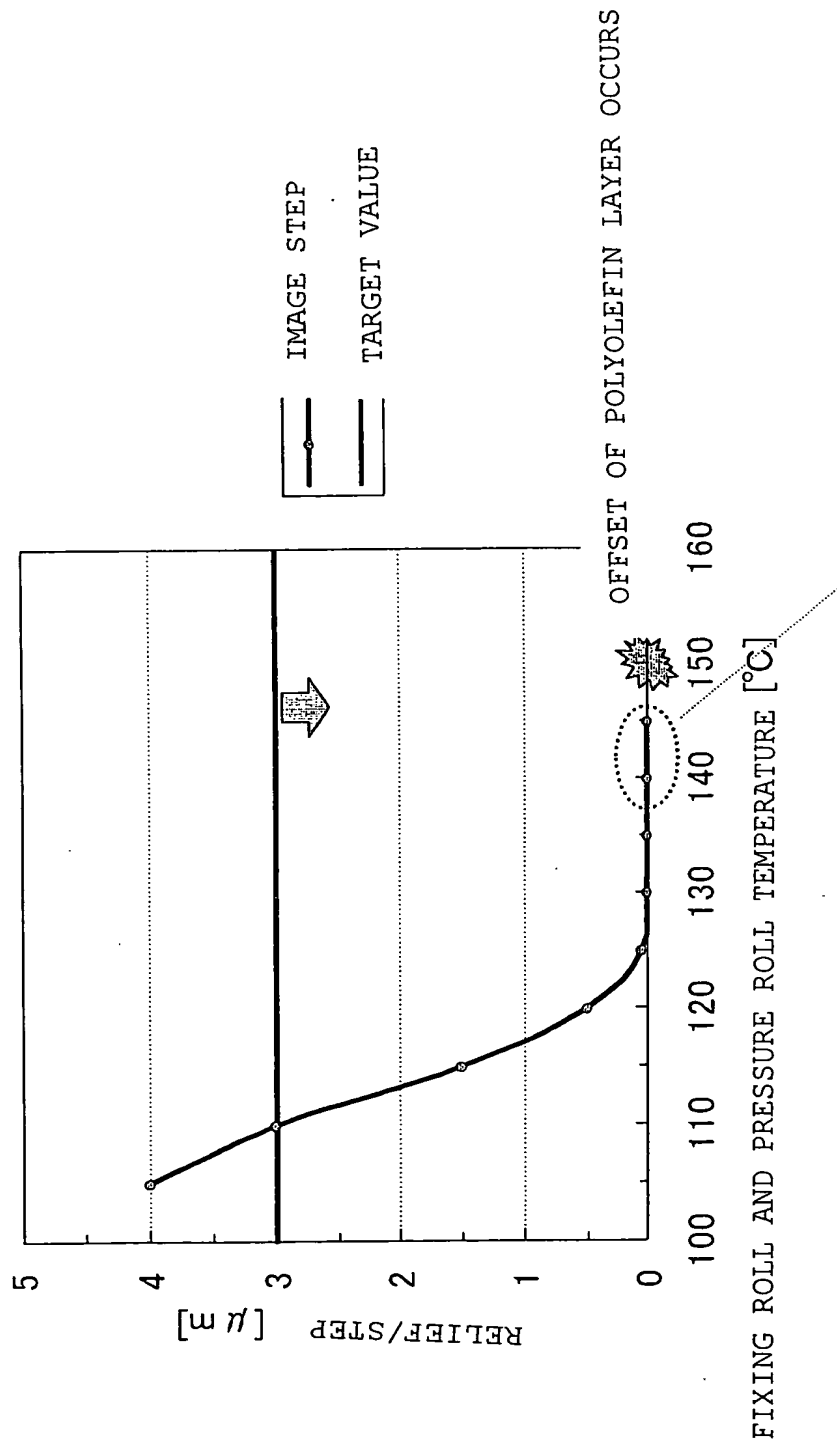


Fig. 11

CASE OF PRESSURE OF 0.5 MPa/NIP TIME OF 0.05 SEC.

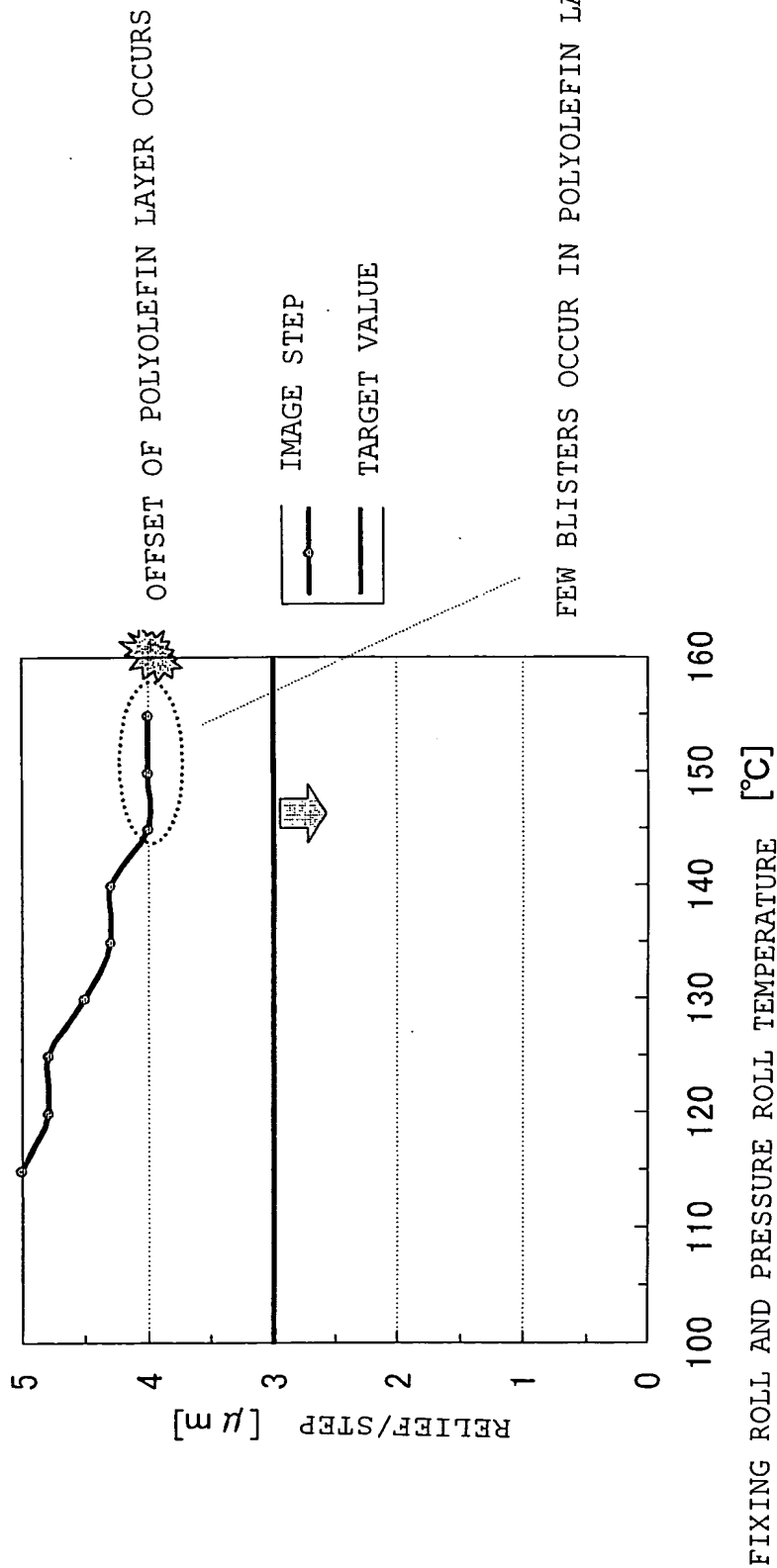
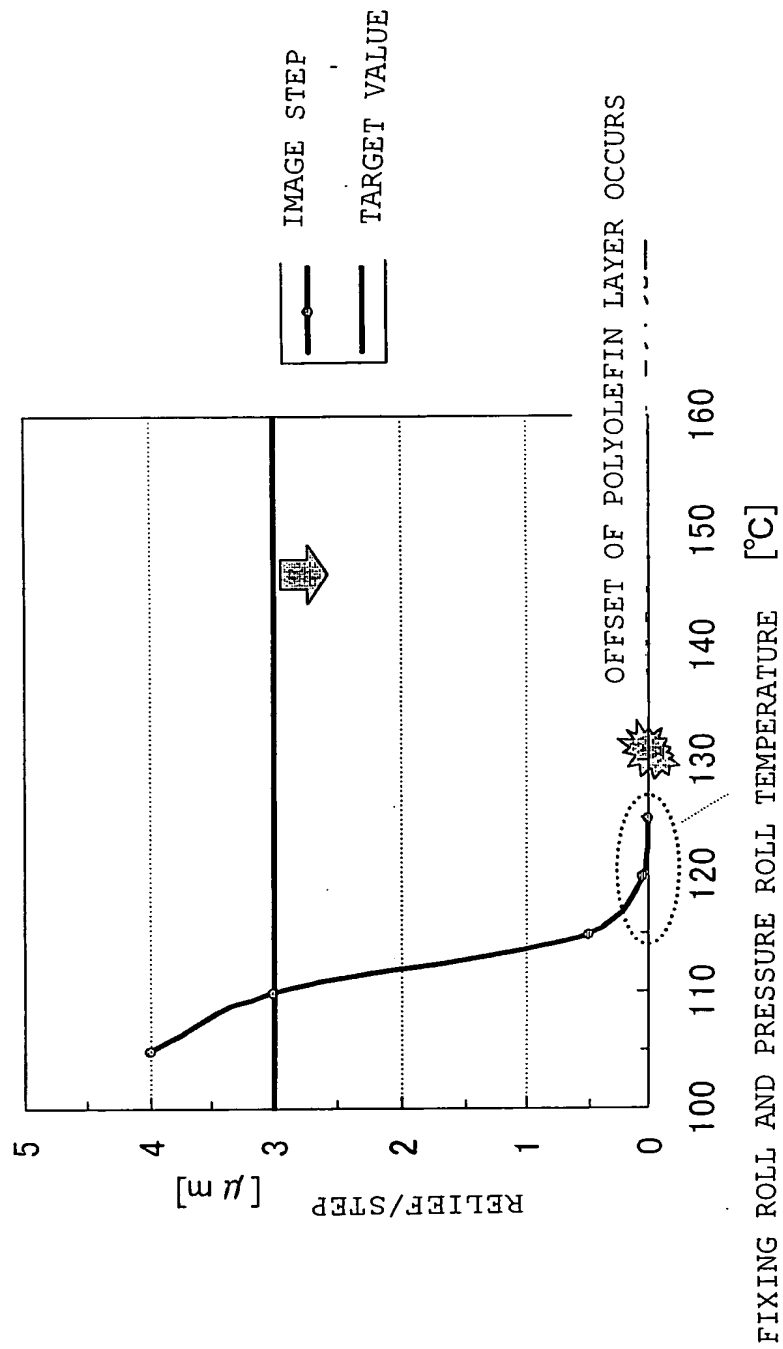


Fig. 12

CASE OF PRESSURE OF 1.5 MPa/NIP TIME OF 0.5 SEC.



FEW BLISTERS OCCUR IN POLYOLEFIN LAYER

Fig. 13

